Title: Method of Protecting Metals From Corrosion Using Thiol Compounds

## Amendments to the Claims

This listing of claims will replace all prior versions and listings of claims in the subject application.

## Listing of Claims:

What is claimed is:

- (Currently Amended) A process of providing corrosion protection for a metal by coating said metal with a thiol compound, comprising:
- a. dissolving or dispersing said thiol compound in a solvent and preparing a solution or dispersion including 20 to 50 mM of the thiol compound,
  - b. treating said metal with said solution or dispersion in the range of 3 to 11 seconds.
- c. drying or curing the treated metal, wherein a coating of  $2 \mu m$  to  $3 \mu m$  in thickness consisting essentially of said thiol compound is formed directly on the metal surface, and thereby increasing the corrosion resistance of said metal without using chrome, and

wherein said metal is selected from the group consisting of hot rolled steel sheet, coldrolled steel sheet, hot-dipped metallic coated steel sheets, electroplated metallic coated steel sheets, aluminum sheets, aluminum alloy sheets, zinc sheets, and zinc alloy sheets and said metal includes coatings of one or more layers selected from the group consisting of lead, lead alloy, nickel, nickel alloy, tin and tin alloy.

- (Previously Presented) A process according to Claim 1 wherein said thiol compound has
  the general formula, R(CH<sub>2</sub>)<sub>n</sub>SH, where R is selected from the group consisting of methyl,
  carboxyl, hydroxyl, formyl, and amide, and n is in the range of 7 to 21.
- (Previously Presented) A process according to Claim 1 wherein said thiol compound is 1-octadecanethiol.
- (Cancelled)

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(Cancelled)

6. (Cancelled)

7. (Previously Presented) A process according to Claim 1 wherein said solvent is selected

from the group consisting of alcohols, glycols, acetone, toluene, ethyl acetate, hexane, furan,

tetrahydrofuran (THF), methylene chloride, ethers, formic acid, formamide, N,N-dimethyl formamide, acetonitrile, alkanes, turpentine, benzene, butyl acetate, petroleum ester, xylene,

carbon tetrachloride, mineral spirits, and water; and combinations thereof.

8. (Previously Presented) A process according to Claim 7 wherein said solvent is selected

from the group consisting of ethanol, 1-propanol, 1-butanol, and mixtures thereof.

(Cancelled)

10. (Previously Presented) A process according to Claim 1 wherein said metal substrate is

coated with said solution or dispersion by using a means selected from the group consisting of

immersion, spray, painting, roll coating, and flow coating.

11. (Previously Presented) A process according to Claim 1, wherein said metal is coated with

said solution or dispersion by immersion.

12. (Cancelled)

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13. (Currently Amended) A process of providing corrosion protection for a galvanized steel by coating said steel with a thiol compound, comprising:

 a. dissolving or dispersing said thiol compound in a solvent and preparing a solution or dispersion including 20 to 50 mM of the thiol compound,

b. treating said galvanized steel with said solution or dispersion in the range of 3 to 11 seconds, wherein said steel includes coatings of one or more layers selected from the group consisting of lead, lead alloy, nickel, nickel alloy, tin and tin alloy.

c. drying or curing the treated galvanized steel, wherein a coating of  $2 \mu m$  to  $3 \mu m$  in thickness-consisting essentially of said thiol compound is formed directly on said galvanized steel and thereby increasing the corrosion resistance of said galvanized steel without using chrome.

 (Original) A process according to Claim 13 wherein said galvanized steel is electrogalvanized.

15. - 23. (Cancelled)